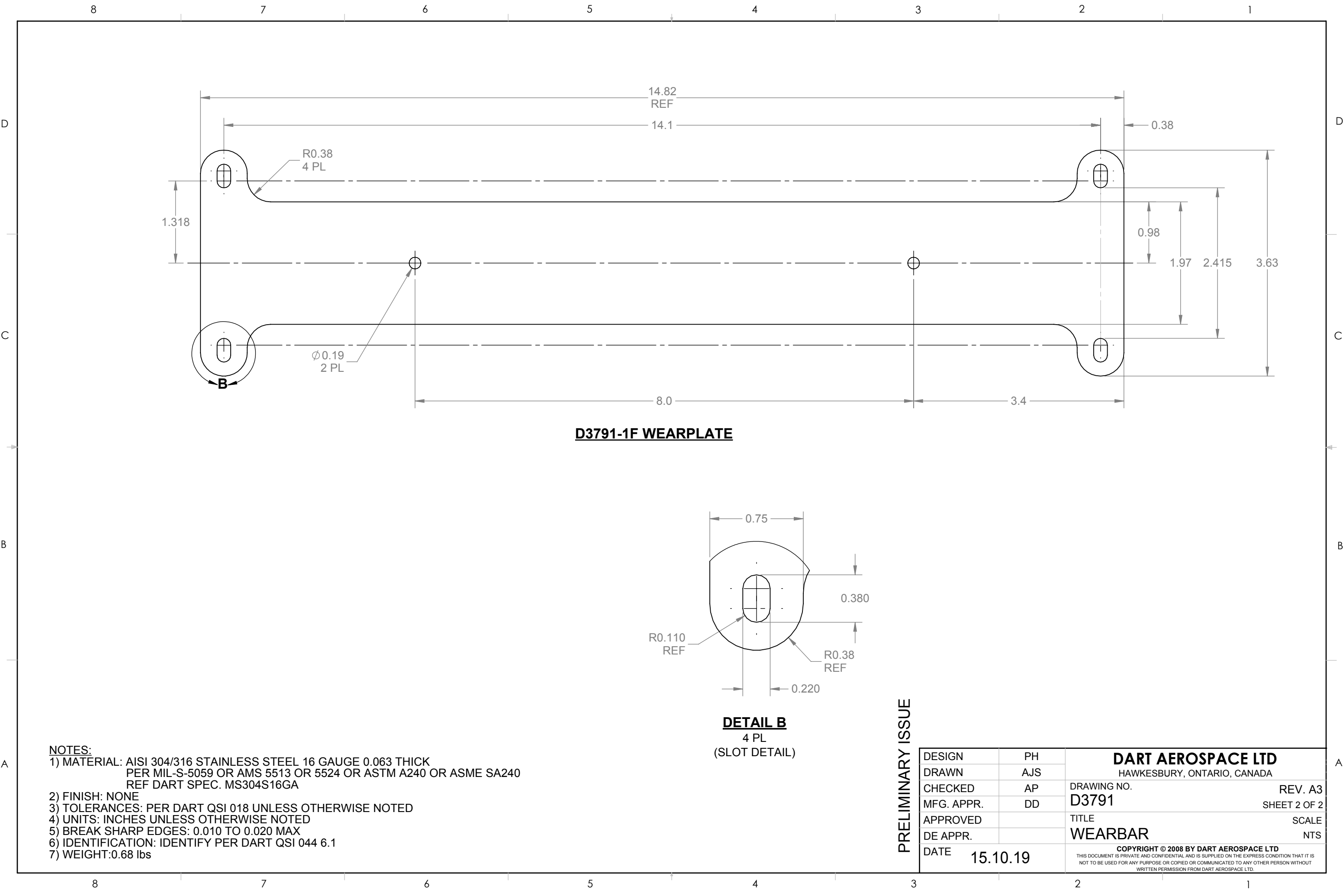


NOTES:

- 1) MATERIAL: MAKE FROM D3791-1F  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: N/A  
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1  
7) WEIGHT:0.68 lbs  
8) APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR  
APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

PRELIMINARY ISSUE

B	REDRAWN IN SOLIDWORKS TO CURRENT STANDARDS. UPDATE WELDING NOTE FOR AUTOMATED WELDING PROCESS. REMOVE FINISH.	AJS	15.10.19
A	NEW ISSUE	AJS	15.10.19
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO.	REV. A3
MFG. APPR.	DD	<b>D3791</b>	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		<b>WEARBAR</b>	NTS
DATE	15.10.19	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



NOTES:  
1) MATERIAL: AISI 304/316 STAINLESS STEEL 16 GAUGE 0.063 THICK  
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240  
REF DART SPEC. MS304S16GA  
2) FINISH: NONE  
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED  
4) UNITS: INCHES UNLESS OTHERWISE NOTED  
5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX  
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1  
7) WEIGHT:0.68 lbs

PRELIMINARY ISSUE

DESIGN	PH	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO. <b>D3791</b>	REV. A3
MFG. APPR.	DD		SHEET 2 OF 2
APPROVED		TITLE <b>WEARBAR</b>	SCALE NTS
DE APPR.		<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	
DATE	15.10.19		